

## WHAT MAKES ELEEK CAST ALUMINUM GREEN?

**recycled and recyclable:** 100% recycled (at least 70% post-consumer content), 100% recyclable.

**green energy:** Eleek's shop and office purchase on 100% wind-generated electricity from Pacific Power and "Smart" gas from NW Natural.

**acting locally:** 80% of our supplies come from within 50 miles of our shop. Buying locally allows us to support the local community and reduces the environmental impact of trucking our supplies from far away.

**sustainable finishing process:** Metal products are finished using reusable abrasive media and re-circulated water.

**non-toxic zero-voc finish:** Optional clear or colored powdercoat finishes are non-toxic, zero-voc and do not impede recyclability.

**green packaging:** Packaging is minimized. We purchase recycled products whenever possible which are then reused as long as possible. We will take back shipping containers. Shipping pallets are reused.

**made to last:** Eleek products are durable and timelessly beautiful, designed for non-obsolence from the start.

**using green materials in pre-production:** Eleek patterns are made from a combination of discarded lumber, salvaged wood and new wood, depending on availability (at least 70% discarded and/or salvaged).

**take-back policy:** Eleek will take back any product it makes in order to dismantle, reuse and/or recycle its materials.



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100% RECYCLED CAST ALUMINUM



## CAST ALUMINUM

Eleek 100% recycled cast aluminum is a sustainable, recyclable material with a unique, organic look. Our aluminum contains a minimum of 70% post-consumer recycled content, primarily sourced locally from Portland's ReBuilding Center, rather than from China where post-consumer recycled aluminum is most commonly sourced.

Eleek's signature finishing process reveals a natural River Rock surface—pewter grey in color, smooth, softly speckled, authentically beautiful. The finishing process also seals the surface of the aluminum, making it resistant to oxidization and staining. The finished product

made from this material can be coated with a clear powercoat finish for ultimate durability. While other companies may offer aluminum castings, only Eleek's signature process delivers cast aluminum with these unique properties.

Eleek 100% recycled cast aluminum can be created in nearly any shape or size. Eleek commonly uses this material for light fixtures and hardware, but it also lends itself to all sorts of custom products. We offer custom design and manufacturing services, including in-house patternmaking, to create the tooling for your custom product. Please call for quotes and more information.



Artist Patinas



Normandy Pendant

Small Shield Sconce

Ribcage Bollard



Masa Pull



Aluminum Tile